



*Industrial Protective Paints Ltd*



## TECHNICAL DATA SHEET

### PRODUCT NAME: ANTI-CORROSIVE QUICK DRY PRIMER

A single pack, quick drying high build primer providing good durability and corrosion resistance with moderate to good film build. Available in a limited range of colours specially formulated to provide good aesthetics and safe use (free from heavy metals) using latest anti corrosive agents. Suitable for medium to heavy duty industrial shop priming and structural steelwork. Easy to apply by airless and conventional spray, roller and brush for limited areas with exceptional re-coatability.

STANDARD COLOURS	Red oxide, slate and light grey and a limited range of other colours
DRY FILM APPEARANCE	Flat
SPREADING RATE	5 - 10m <sup>2</sup> /litre (spray application) (10m <sup>2</sup> @50μ <sub>m</sub> )
TOUCH DRY @20°C	1-2 Hours
RECOATING TIME @20°C	12 Hours
TYPICAL WET FILM THICKNESS	100 - 150 Microns (per coat)
TYPICAL DRY FILM THICKNESS	50 - 75 Microns (per coat)
SOLIDS BY VOLUME	50% (ASTM D2697) +/-3% dependent on colour
V.O.C Information	430 g/litre (from formula to satisfy EU Solvent Emissions Directive primer finish)
APPLICATION TEMPERATURE	10 – 35 degrees C
APPLICATION METHODS	Airless / conventional spray
SUBSTRATES	Suitably cleaned & dry surfaces
THINNERS	Thinning not recommended – for cleaning use standard thinners.
FLASH POINT	25°C
PACK SIZES	5 litre or 20litre pails
SHELF LIFE	12 Months

**KEY BENEFITS:** High performance, quick dry, formulated with high quality synthetic resins and environmentally friendly anti corrosive technology; complies with all current legislation at time of writing. SEE MSDS 4 for safety information

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