



*Industrial Protective Paints Ltd*



## TECHNICAL DATA SHEET

**PRODUCT NAME :** Aluminium Quick Dry Enamel

A tough, quick air drying finish suitable for direct to metal applications. Easy to apply by airless spray, conventional spray roller and brush.

<b>STANDARD COLOURS</b>	Aluminium
<b>DRY FILM APPEARANCE</b>	Aluminium sheen
<b>SPREADING RATE</b>	6.5 m <sup>2</sup> /litre @75 microns
<b>TOUCH DRY @20°C</b>	1-2 Hour
<b>RECOATING TIME @20°C</b>	16 Hours
<b>TYPICAL WET FILM THICKNESS</b>	50 - 150 Microns
<b>TYPICAL DRY FILM THICKNESS</b>	25 - 75 Microns
<b>SOLIDS BY VOLUME</b>	50% (ASTM D2697)
<b>V.O.C Information</b>	468 g/litre
<b>APPLICATION TEMPERATURE</b>	10 – 35 degrees C
<b>APPLICATION METHODS</b>	<b>Spray</b> (airless spray, air assisted spray 15-17 thou tip), <b>Brush, Roller</b>
<b>SUBSTRATES</b>	Suitably cleaned & dry surfaces
<b>THINNERS</b>	Xylene
<b>FLASH POINT</b>	25 °C
<b>PACK SIZES</b>	5 litre or 20litre pails
<b>SHELF LIFE</b>	12 Months

### PRODUCT FEATURES:

Tough sheen finish, spray/brush/roller application, easy to use.

This product is a quick dry, 1 coat system, made from high quality synthetic resins, formulated for airless spray, and is lead and chrome free. For higher temperatures we recommend thin films to reduce the risk of thermal shock cracks of the paint film during heating and cooling cycles

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