



Industrial Protective Paints Ltd



TECHNICAL DATA SHEET

PRODUCT NAME: Decorative Gloss

An easy to use gloss finish for internal and external applications to all manner of substrates including wooden doors, window frames and trims. Available in a wide range of colours specially formulated to provide good aesthetics and safe to use. Easy to apply by roller, brush or spray and easy to repaint.

STANDARD COLOURS	Wide range of colours
DRY FILM APPEARANCE	Gloss
SPREADING RATE	7- 15 m ² /litre 10m ² @50μ
TOUCH DRY @20°C	6-8 Hours
RECOATING TIME @20°C	16 Hours (overnight recommended)
TYPICAL WET FILM THICKNESS	60 – 80 Microns (per coat)
TYPICAL DRY FILM THICKNESS	30 - 40 Microns (per coat)
SOLIDS BY VOLUME	40% (ASTM D2697) +/-3% dependent on colour
V.O.C Information	470 g/litre
APPLICATION TEMPERATURE	10 – 35 degrees C
APPLICATION METHODS	Brush or Roller, Spray
SUBSTRATES	Suitably cleaned & dry surfaces
THINNERS	Thinning not recommended – for cleaning use white spirit.
FLASH POINT	38°C
PACK SIZES	5 litre, 20litre pails.
SHELF LIFE	12 Months

KEY BENEFITS: High performance, long oil alkyd from renewable resources, heavy metal free – meets RoHS & CONEG requirements. SEE MSDS 3 for safety information. Not recommended for areas exposed to strong caustic soda solutions or acids. Ready for use straight from the pack. Do not overbrush or opacity may be reduced.

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