



Industrial Protective Paints Ltd



TECHNICAL DATA SHEET

PRODUCT NAME : UNIVERSAL PRIMER UNDERCOAT

A single pack, easy to use primer / undercoat with good intercoat adhesion and corrosion resistance for internal and external application. Available in a range of colours specially formulated to provide good aesthetics and safe use. Easy to apply by airless or conventional spray, roller and brush for smaller areas and easy to repaint.

STANDARD COLOURS	Red oxide, slate and light grey and a limited range of other colours
DRY FILM APPEARANCE	Sheen
SPREADING RATE	10m ² /litre (roller application) @50µ
TOUCH DRY @20°C	5 Hours
RECOATING TIME @20°C	18-20 Hours
TYPICAL WET FILM THICKNESS	100 - 150 Microns (per coat)
TYPICAL DRY FILM THICKNESS	50 - 75 Microns (per coat)
SOLIDS BY VOLUME	50% (ASTM D2697) +/-3% dependent on colour
V.O.C Information	430 g/litre (from formula to satisfy EU Solvent Emissions Directive)
APPLICATION TEMPERATURE	5 – 35 degrees C
APPLICATION METHODS	Spray, Brush or Roller
SUBSTRATES	Suitably cleaned & dry surfaces
THINNERS	Thinning not recommended – for cleaning use standard thinners.
FLASH POINT	38°C
PACK SIZES	5 litre or 20litre pails
SHELF LIFE	12 Months

KEY BENEFITS: High performance, formulated with high quality synthetic resins, heavy metal free and complies with all current legislation at time of writing. SEE MSDS 3 for safety information

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